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產品規格書 SPECIFICATION

標題 Title: 石英晶體諧振器規格書 QUARTZ CRYSTAL SPECIFICATION

# 柱状石英晶体谐振器

SPECIFICATION FOR TUNING FORK CRYSTAL RESONATOR

外型 Holder Type:  $\phi 2 \times 6\text{mm}$

频率 Frequency: **32.768KHz**

承认日期 Date of Approval	年 月 日 Year Month Day
承认栏 Approval By	

ACCEPTED/CONFIRMED BY (承认):

设计: Issued by	Allen Liu	审核: Checked by	应泽锋	批准: Approved by	朱海挺
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石英晶體諧振器規格書

QUARTZ CRYSTAL SPECIFICATION

編號 Spec No.

日期 Date: 2011-05

一、适用Scope：本规格书适用于32.768KHz 2×6柱状晶体谐振器。

This specification is applied to the 2×6 high frequency crystal resonator 32.768KHz.

二、技术指标 Electrical Characteristics

	项目 Item	规格 Specification
1	标称频率 Nominal Frequency	32.768KHz
2	壳形 Holder Type	2×6mm
3	振动模式 Oscillator Mode	TF
4	调整频差(25°C) Frequency Stability (25°C)	±10ppm
5	工作温度范围 Operating Temperature Range	-20°C~+60°C
6	温度频差 Frequency Stability vs. Temp.	±20ppm
7	负载电容 Load Capacitance	12.5 pF
8	谐振电阻 Equivalent Series Resistance	30K max
9	静电容 Shunt Capacitance	2.0pF max
10	激励功率 Drive Level	1.0±0.2UW
11	绝缘电阻 Insulation Resistance	100M at DC100V
12	年老化率 Aging Rate a Year	±3ppm
13	检测仪器 Test Impedance Meter	S&A250B
14	印字形式 Marking	中性
15	存储温度范围 Storage Temperature Range	-40°C~+85°C
16	存储湿度范围 Storage Humidity Range	0~95% RH

三、外形及尺寸 Appearance and Dimensions

1. 外观：标志清晰，外表光洁无污点和损伤。

Appearance: Marking clear, no visible damage and dirt.

2. 外形尺寸：图一所示。

Dimensions: See figure 1.



# 石英晶體諧振器規格書

## QUARTZ CRYSTAL SPECIFICATION

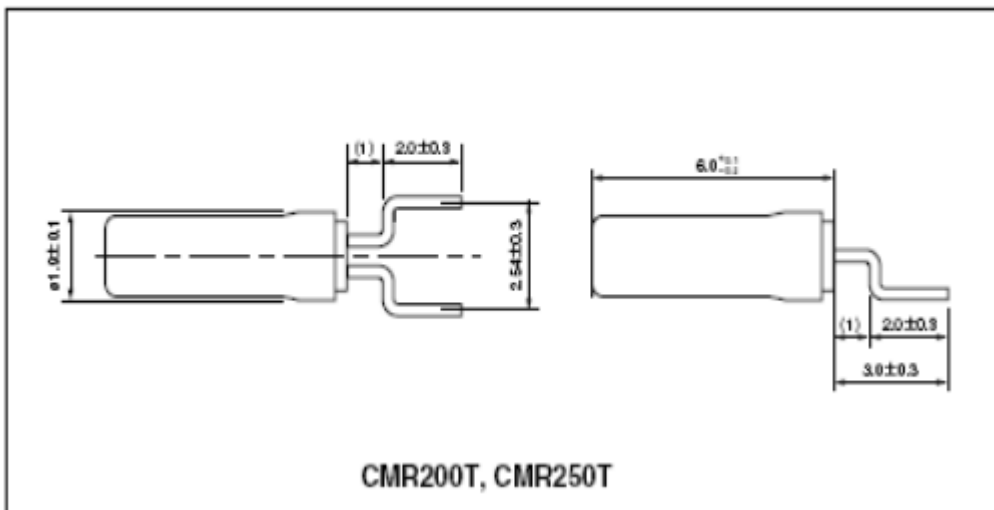
編號 Spec No.

日期 Date: 2011-05

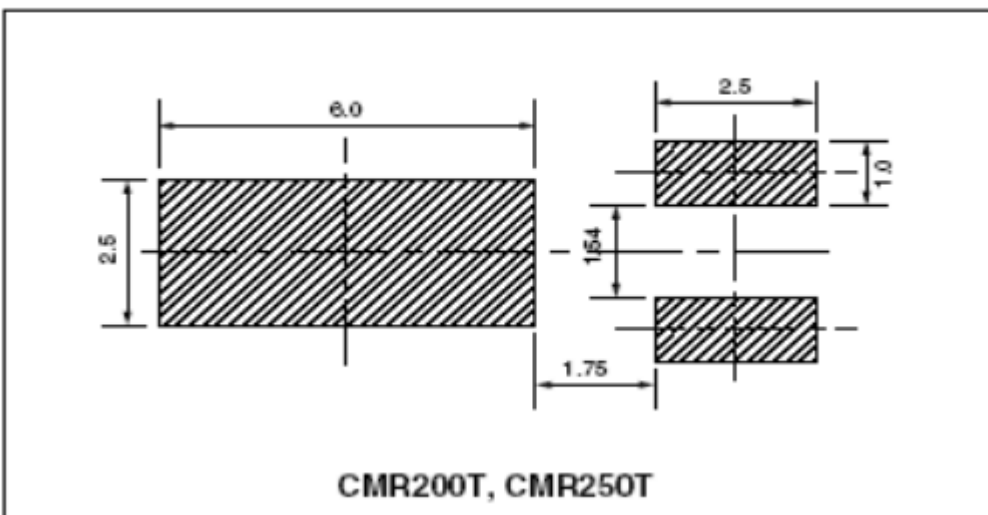
图一：外形尺寸图 **unit: mm**

Figure 1. Dimensions

### ■ DIMENSION [mm]



### ■ SOLDER PAD LAYOUT [mm]



#### 四、机械及环境性能

序号	类别	规范	检验标准
1	自由跌落	从75cm高度自由跌落到30mm厚硬木板上，跌落三次	满足电器性能规定
2	振动	频率10~55Hz，振幅1.50mm，X、Y、Z方向各振动30分钟	满足电器性能规定
3	引出端强度	a.拉力：固定谐振器主体，沿引脚轴向施加0.9Kg拉力，保持30±5秒。 b.弯曲：引脚端头悬挂450g的重物，弯曲90°，时间2~3秒，以相同速度返回原位置，再反向操作一次。	引脚无拔出或断裂现象
4	密封性	将谐振器浸在酒精中，加压4Kg/cm <sup>2</sup> ，时间五分钟。	测量引脚与基座间绝缘电阻>100M (DC100V)
5	波峰焊接热	从引脚末端至底部2~2.5mm放入235°C±10°C的焊槽内，时间3~5秒。	沾锡面>95%，频率变化 ±10ppm
6	人工焊接热	从引脚末端至底部2~2.5mm处放入260°C±10°C的焊槽内，时间2~3秒	外观无异常，满足电器性能规定
7	温度循环	将谐振器放置在高低温箱中，将温度设置在-10°C，温度到达后保持30分钟，再将温箱升温到+70°C，保持30分钟，这是一个循环；再将温箱降温到-10°C，开始下一个循环，如此循环三次	外观无损伤，满足电器性能规定
8	恒定湿热	在40±3°C，RH90%~95%，放置96小时，取出后恢复2小时	外观无异常，满足电器性能规定
9	耐低温	在-40°C±3°C下，放置96小时，取出后在常温下恢复2小时，	外观无异常，满足电器性能规定
10	高温老化	85°C±3°C老化96小时，取出后常温下恢复2小时	外观无异常，满足电器性能规定

#### 四、Physical and Environment Characteristics

Item	Condition of test	Performance Requirements
Mechanical Shock	Resonator shall be measured after 3 times random dropping from the height of 75cm onto hard wooden board of thickness more than 30mm	No visible damage, and measured Values shall meet Table 1
Vibration	Subject resonator to following vibration: Frequency: 10~55Hz Amplitude: 1.5mm Duration: 3 mutually perpendicular planes in each 30 min. Direction: X Y and Z axis	No visible damage, and measured Values shall meet Table 1
Terminal Strength Terminal Pulling Terminal Bending	Force of 5N is applied to each lead in axial direction for 30±5 sec. When force of 5N is applied to each lead in axial direction, the lead shall be folded up 90° from the axial direction and folded back to the axial direction. The speed of folding shall be each 3 seconds.	No visible damage, nor shall the hermetic seal break down and measured Values shall meet Table 1
Solder ability	Lead terminals are immersed up to 2mm from Resonator's body in soldering bath of 235±10°C for 3~5 sec.	More than 95% of the terminal surface of the resonator shall be covered with fresh solder
Resistance to Soldering Heat	Lead terminals are immersed up to 2~2.5mm from Resonator's body in soldering bath of 260±10°C for 2~3 seconds and then resonator shall be measured after being placed in natural conditions for 1 hour.	No visible damage, and measured Values shall meet Table 1
Temperature Cycling	Subject the resonator to -10°C for 30 min, followed by a high temperature of +70°C for 30 min. Cycling shall be repeated 3 times, resonator shall be measured after being placed in natural conditions for 1 hour.	No visible damage, and measured Values shall meet Table 1
Heat Resistance	Subject the resonator to +85°C±3°C for 96 hours, resonator shall be measured after being placed in natural conditions for 1 hour.	No visible damage, and measured Values shall meet Table 1
Cold Resistance	Subject the resonator to -40°C±3°C for 96 hours, resonator shall be measured after being placed in natural conditions for 1 hour.	No visible damage, and measured Values shall meet Table 1
Humidity	Subject the resonator at +40°C±3°C and 90%~95% R.H. for 96 hours, resonator shall be measured after being placed in natural conditions for 1 hour.	No visible damage, and measured Values shall meet Table 1

parameter	Specification
Frequency change	No more than ±5ppm (Reference to the initial value)
Crystal Impedance	No more than 10% (Reference to the initial value)

Table

1: